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DESCRIPTION	DRW	
INITIAL RELEASE	D POP	
WINDOW WIDTH. REPLACED ALIGNING BOSSES WITH DR SCREWS. ADDED SECTION H-H. MODIFIED GASKET DEPTH GROOVE TO 0.020".	D POP	



NOMINAL WALL THICKNESS: 0.080" (2.03MM) MATERIAL; ABS, COLOUR: WHITE - INSH: - INSIDE SURFACES: SPI-A1 - OUTSIDE SURFACES: MOLDTECH MT-11010. - SYMBOLS AND LOGO TO BE POLISHED. ALL GATES, GATE REMOVAL, WITNESS LINES AND EJECTION PIN LOCATIONS TO BE APROVED PRIOR TO TOOL CONSTRUCTION. NO GATES TO BE LOCATED ON AESTHETIC SURFACES. EJECTOR MARKS TO BE FLUSH TO 0.25 BELOW VISIBLE SURFACES TO BE FREE OF SINK MARKS. FLASH, WELD LINES, WARPS, BLEMISHES. COSMETIC INSPECTION PER SPI " uniform viewing conditions and cosmetic acceptence MAX 10% REGRIND PERMITTED. THIS DRAWING FOR REFERENCE PURPOSES ONLY. THE 3D CAD FILES SHOULD BE USED TO CONSTRUCT THE TOOLING AND COMMUNICATE DESIGN MODIFICATIONS. RADII AND DRAFT PER 3D CAD FILES. 505 EASTLAKE DRIVE NABY, B.C., V5A 417 (604) 421-1311 (604) 421.9202

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WORKS REFERENCE -1 FACE			
PLASTIC, WHITE, ARC-3	dwg no. 1-0131-1	SHEET 1 OF 1	
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